



2013 ANNUAL REPORT



GROWING OUR FAMILY

RELIANCE STEEL & ALUMINUM CO.

Selected Consolidated Financial Data

In millions, other than per share data

Year Ended December 31,	2013	2012	2011	2010	2009
Income Statement Data:					
Net sales	\$9,223.8	\$8,442.3	\$8,134.7	\$6,312.8	\$5,318.1
Cost of sales (exclusive of depreciation and amortization expense included in operating expenses)	6,826.2	6,235.4	6,148.7	4,727.9	3,918.6
Gross profit ⁽¹⁾	2,397.6	2,206.9	1,986.0	1,584.9	1,399.5
Operating expenses ⁽²⁾	1,845.7	1,547.7	1,413.2	1,224.2	1,149.1
Operating Income	551.9	659.2	572.8	360.7	250.4
Other income (expense):					
Interest Expense	(77.5)	(58.4)	(59.8)	(61.2)	(67.5)
Other income (expense), net	3.9	8.6	(1.4)	(3.0)	12.6
Income before income taxes	478.3	609.4	511.6	296.5	195.5
Provision for income taxes	153.6	201.1	162.4	98.6	46.3
Net income	324.7	408.3	349.2	197.9	149.2
Less: Net income attributable to non controlling interests	3.1	4.8	5.4	3.5	1.0
Net income attributable to Reliance	\$321.6	\$403.5	\$343.8	\$194.4	\$148.2

Earnings Per Share:

Net income per share attributable to Reliance shareholders - diluted	\$4.14	\$5.33	\$4.58	\$2.61	\$2.01
Net income per share attributable to Reliance shareholders - basic	\$4.19	\$5.36	\$4.60	\$2.62	\$2.02
Weighted average common shares outstanding - diluted	77.6	75.7	75.0	74.5	73.7
Weighted average common shares outstanding - basic	76.8	75.2	74.8	74.2	73.4

Other Data:

Cash flow from operations	\$633.3	\$601.9	\$234.8	\$214.1	\$943.0
Capital Expenditures	168.0	214.0	156.4	111.4	69.9
Cash dividends per share	1.26	0.80	0.48	0.40	0.40

Balance Sheet Data (December 31):

Working capital	\$2,165.5	\$1,699.2	\$1,698.3	\$1,192.3	\$973.3
Total assets	7,341.0	5,857.7	5,605.9	4,668.9	4,306.8
Long-term debt ⁽³⁾	2,072.5	1,124.0	1,320.5	857.8	852.6
Reliance shareholders' equity	3,874.6	3,558.4	3,143.9	2,823.7	2,606.4

WE ARE A DIVERSE FAMILY OF COMPANIES.
WITH EACH NEW MEMBER COMES NEW VALUE.

Delivering exceptional results with our broad expertise and deep resources. Building and maintaining strong partnerships in local markets and communities. Striving to create a working environment that makes our employees proud. Innovating solutions to fit customers' specific needs. Acquiring successful companies that share our values and culture. Committed to product and end-market diversity. Providing the highest quality of service. Always seeking opportunities to improve. Through the years, the companies we have acquired have helped us to meet our continuing goal of being not just the biggest, but the best. These are the (not-so) secrets to our success.

(1) Gross profit, calculated as net sales less cost of sales, is a non-GAAP financial measure as it excludes depreciation and amortization expense associated with the corresponding sales. The majority of our orders are basic distribution with no processing services performed. For the remainder of our sales orders, we perform "first-stage" processing, which is generally not labor intensive as we are simply cutting the metal to size. Because of this, the amount of related labor and overhead, including depreciation and amortization, are not significant and are excluded from our cost of sales. Therefore, our cost of sales is primarily comprised of the cost of the material we sell. We use gross profit as shown above as a measure of operating performance. Gross profit is an important operating and financial measure, as fluctuations in gross profit can have a significant impact on our earnings. Gross profit, as presented, is not necessarily comparable with similarly titled measures for other companies.

(2) Operating expenses include warehouse, delivery, selling, general and administrative expenses, depreciation and amortization expense, and impairment charge.

(3) Includes the long-term portion of capital lease obligations.

METALS USA

METALS USA, once a Reliance competitor, is now one of Reliance's largest wholly-owned subsidiaries and represents a significant accomplishment in our strategy of growth by acquisition. Along with increasing our overall presence in the industry, the addition of Metals USA's 44 metals service centers in the United States allows us to operate a stronger and more unified national network, through which we can better serve and more efficiently provide various industries their value-added metals needs.



STRENGTHENED GEOGRAPHIC DIVERSITY



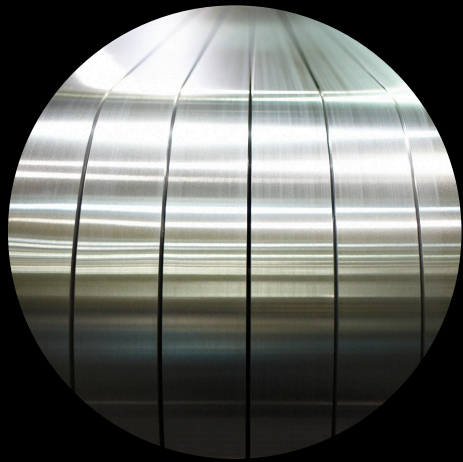
EARLE M. JORGENSEN COMPANY (EMJ) started as Jorgensen Steel and Aluminum in 1921 and quickly grew to stock one of the country's largest inventories of bar, sheet, plate, structural steel and aluminum. Over the years, they expanded to become a premier supplier of specialty long products. Acquired in 2006, the addition of EMJ allowed Reliance to broaden its line of product and service offerings. EMJ's 35 U.S. locations reinforce our domestic presence, while its Canada and Malaysia operations diversify our overall geographic footprint.



EXPANDED PRODUCT DIVERSITY

PRECISION STRIP, INC.

PRECISION STRIP, INC. is now one of the world's leading toll processors, with over 1,000 employees, 11 facilities operating in 3,000,000 square feet of building space, and a fleet of over 300 tractor-trailers. With this acquisition in 2003, Reliance gained access to new industries—including automotive, appliance, industrial products, and beverage can—without the risk of stocking a large metals inventory, and solidified our position in the Midwest.



BROADENED INDUSTRY DIVERSITY



SHAREHOLDER LETTER

TO OUR SHAREHOLDERS: In spite of difficult market conditions that persisted throughout the year, our strong performance in 2013 was a testament to our operational excellence coupled with our ability to consistently execute on our growth strategies. Overall, demand in 2013 ended up essentially flat compared to 2012, though we did see momentum building in the second half of the year. Reliance's tons sold on a same-store basis increased approximately 1% in 2013. Including the impact of acquisitions, total tons sold increased significantly resulting in net sales of \$9.2 billion in 2013, an increase of 9.3% over the prior year.

Market pricing had a significant impact on our profitability. Our average selling price per ton sold was down 10% from the prior year, resulting in lower earnings for the current year despite the higher levels of net sales. However, strong performance by our managers in the field resulted in gross profit margins holding relatively steady in 2013 versus 2012. This consistent execution reflects our commitment to remaining highly focused on managing all aspects of the business that are within our control, which continues to mitigate much of the impact of the challenging pricing environment.

Based on MSCI data, Reliance continued to surpass the broader metals service center industry, due mainly to sales from our acquisitions as well as a slow but steady recovery in demand. Reliance's outperformance of the metals service center industry is further evidence of our ability to augment organic growth with strategic acquisitions along with our excellent track-record of operational and financial excellence and our commitments to safety, employee satisfaction, and customer service.

Our success in 2013 was also due in part to our exposure to higher-growth industries, such as commercial aerospace, energy and automotive. The specialty products and processes required in these industries command higher average selling prices and helped improve our overall profitability. Of note, our automotive end-market, which we support mostly through our toll processing operations in the U.S. and Mexico, was one area of our business that exhibited particular strength in 2013.

One of the most important highlights of 2013 was the completion of the Metals USA Holdings Corp. acquisition in April for a purchase price of \$1.25 billion, our largest

acquisition to-date. Metals USA added 44 strategically located service centers across the United States, complementing our customer base, product mix, and geographic footprint. The transaction was immediately accretive to our bottom-line results and provided us the opportunity to identify certain areas where we could rationalize facilities, reducing our overall costs, and allowing us to more efficiently service our customers. The level of support and cooperation exhibited between existing Reliance companies and the newly acquired Metals USA operations has been fantastic and we are extremely pleased with the progress we have made by integrating Metals USA into the Reliance family of companies.

In November, we acquired Haskins Steel Co., Inc., a processor and distributor of primarily carbon steel and aluminum products of various shapes and sizes to a diverse customer base in the Pacific Northwest. Haskins, headquartered in Spokane, Washington, will enhance our penetration into this important geographic region.

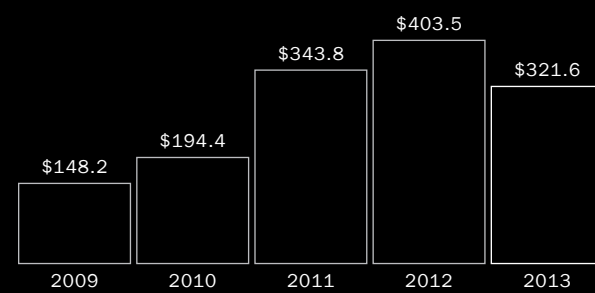
Since our IPO in 1994, we have completed a total of 56 acquisitions. Today, we are the largest metals service center company in North America with significant potential

for continued growth in a highly fragmented industry. Our acquisition strategy supports our ability to profitably grow Reliance, even when faced with economic and cyclical headwinds. Going forward, acquisitions will remain an important element of our overall growth strategy. We expect to continue to be a consolidator in our highly fragmented industry by making strategic acquisitions of well-managed metals service centers and processors with end-market exposure that supports our diversification strategy.

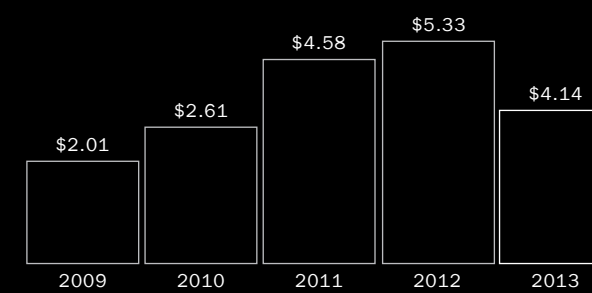
Our balance sheet remains strong, providing us ample flexibility to leverage potential future growth opportunities through both internal investments and acquisitions. After funding our acquisition of Metals USA, including the issuance of \$500 million of 4.5% ten-year senior notes, we used excess cash to pay down \$330 million of debt in 2013. We will continue to take a balanced approach to debt reduction while still supporting our working capital needs, investing in capital expenditures, and paying our quarterly dividend. Our 2013 cash flow from operations was over \$633 million due to solid working capital management, which helped to fund our capital expenditures of \$168 million, the majority of which was spent on growth activities.



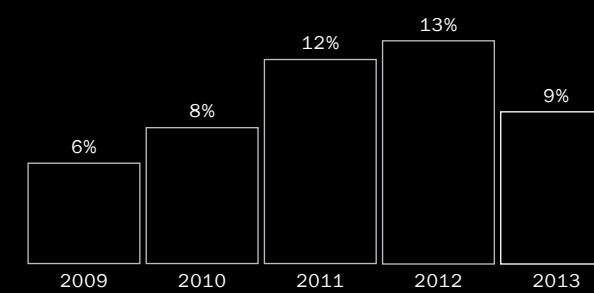
NET SALES (IN MILLIONS)



NET INCOME (IN MILLIONS)



EARNINGS PER SHARE (DILUTED)



RETURN ON EQUITY



Gregg J. Mollins President and Chief Operating Officer, **Karla R. Lewis** Executive Vice President and Chief Financial Officer, **David H. Hannah** Chairman of the Board and Chief Executive Officer

Concurrent with our acquisition and organic growth strategies, we have consistently returned capital to shareholders through quarterly cash dividends. Reliance has paid common stock dividends for 54 consecutive years, including consecutive quarterly dividends since December 13, 1994, and we have increased our dividend 21 separate times since 1994. Reliance paid cash dividends totaling \$1.26 per share in 2013, an increase of 57.5% compared to 2012. In addition to providing investors with a consistently increasing dividend, the performance of our stock price has been exceptional, with a compound annual growth rate of nearly 18% in stock value from our 1994 IPO through December 2013.

Looking ahead, we expect 2014 will be a milestone year for Reliance as we celebrate our 75th anniversary as well as our 20th year as an NYSE listed public company. We continue to look to grow our family of companies and believe Reliance is well-positioned to take full yet

disciplined advantage of any and all opportunities that may arise. The major industries that we support are continuing to improve and we will make every effort to grow our business with them. Our management teams and employees in the field have a proven track record of growing their businesses profitably. We are excited about the future and want to thank our shareholders, employees, customers and suppliers for their continued support.

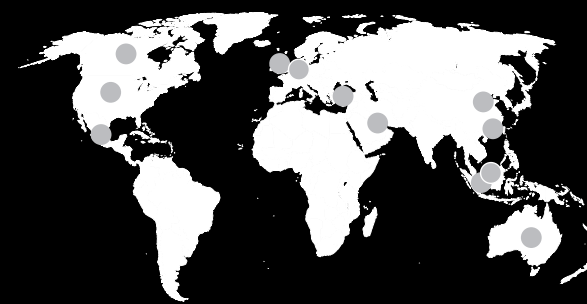
David H. Hannah, Chairman of the Board and Chief Executive Officer

Gregg J. Mollins, President and Chief Operating Officer

Karla R. Lewis, Executive Vice President and Chief Financial Officer

SALES AND LOCATIONS

GEOGRAPHIC PRESENCE



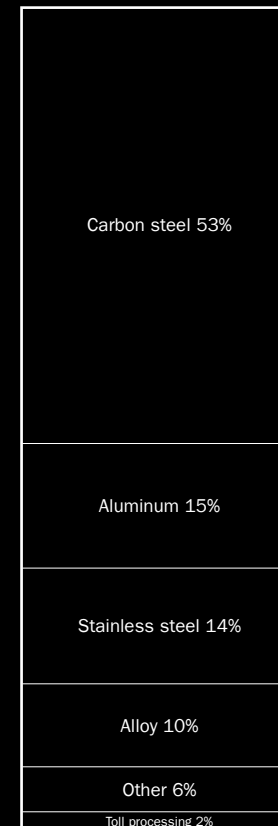
INTERNATIONAL

Australia
Belgium
Canada
China
Malaysia
Mexico
Singapore
South Korea
Turkey
The U.A.E.
United Kingdom

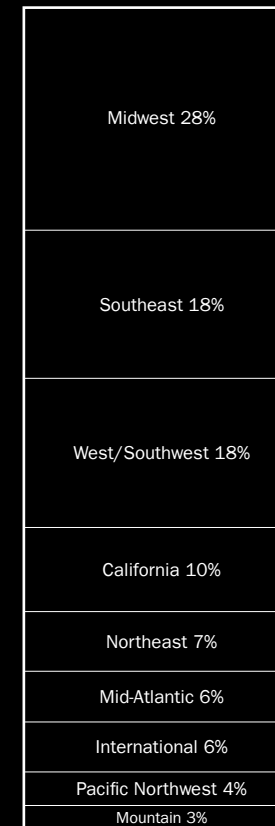
STATES

Alabama
Arizona
Arkansas
California
Colorado
Connecticut
Florida
Georgia
Idaho
Illinois
Indiana
Iowa
Kansas
Kentucky
Louisiana
Maryland
Massachusetts
Michigan
Minnesota
Mississippi
Missouri
Montana
Nevada
New Hampshire
New Jersey
New Mexico
New York
North Carolina
Ohio
Oklahoma
Oregon
Pennsylvania
South Carolina
Tennessee
Texas
Utah
Virginia
Washington
Wisconsin

SALES BY COMMODITY



SALES BY REGION



SALES BY PRODUCT

Carbon steel plate	12%
Carbon steel structurals	10%
Carbon steel tubing	9%
Carbon steel bar	8%
Hot rolled steel sheet & coil	7%
Galvanized steel sheet & coil	4%
Cold rolled steel sheet & coil	3%
Aluminum bar & tube	5%
Heat treated aluminum plate	4%
Common alloy aluminum sheet & coil	4%
Common alloy aluminum plate	1%
Heat treated aluminum sheet & coil	1%
Stainless steel bar & tube	7%
Stainless steel sheet & coil	5%
Stainless steel plate	2%
Alloy bar, rod & tube	9%
Alloy plate, sheet & coil	1%
Miscellaneous, including brass, copper & titanium	6%
Toll processing of aluminum, carbon and stainless steel	2%

Selected Consolidated Financial Data

Amounts in millions other than per share data

Year Ended December 31,	2013	2012	2011	2010	2009	2008	2007	2006	2005	2004	2003
Income Statement Data: ⁽¹⁾											
Net sales	\$9,223.8	\$8,442.3	\$8,134.7	\$6,312.8	\$5,318.1	\$8,718.8	\$7,255.7	\$5,742.6	\$3,367.1	\$2,943.0	\$1,882.9
Operating income ⁽²⁾	551.9	659.2	572.8	360.7	250.4	853.0	723.5	627.4	363.5	303.7	77.8
Net income attributable to Reliance	321.6	403.5	343.8	194.4	148.2	482.8	408.0	354.5	205.4	169.7	34.0
Pretax income ⁽³⁾	478.3	609.4	511.6	296.5	195.5	766.6	654.7	571.4	342.0	279.2	53.9
Income taxes	153.6	201.1	162.4	98.6	46.3	282.9	246.4	216.6	127.8	100.2	20.8
Weighted average shares outstanding - diluted ^{(4), (5)}	77.6	75.7	75.0	74.5	73.7	73.6	76.1	73.6	66.2	65.4	63.7
Balance Sheet Data:											
Current assets	\$2,738.9	\$2,277.4	\$2,274.7	\$1,700.9	\$1,390.9	\$2,302.4	\$1,721.4	\$1,675.4	\$847.3	\$733.2	\$544.6
Working capital	2,165.5	1,699.2	1,698.3	1,192.3	973.3	1,652.2	1,121.5	1,124.7	513.5	458.5	341.8
Net fixed assets	1,603.9	1,240.7	1,105.5	1,025.3	981.3	998.7	824.6	742.7	479.7	458.8	466.9
Total assets	7,341.0	5,857.7	5,605.9	4,668.9	4,306.8	5,195.5	3,983.5	3,614.2	1,769.1	1,563.3	1,369.4
Current liabilities	573.4	578.2	576.4	508.6	417.6	650.2	599.9	550.7	333.8	274.7	202.8
Long-term debt ⁽⁶⁾	2,072.5	1,124.0	1,320.5	857.8	852.6	1,675.6	1,013.3	1,088.1	306.8	380.9	469.3
Total Reliance shareholders' equity	3,874.6	3,558.4	3,143.9	2,823.7	2,606.4	2,431.4	2,106.2	1,746.4	1,029.9	822.6	647.6
Per Share Data: ⁽⁴⁾											
Earnings - diluted	\$4.14	\$5.33	\$4.58	\$2.61	\$2.01	\$6.56	\$5.36	\$4.82	\$3.10	\$2.60	\$0.53
Dividends	\$1.26	\$0.80	\$0.48	\$0.40	\$0.40	\$0.40	\$0.32	\$0.22	\$0.19	\$0.13	\$0.12
Book value ⁽⁷⁾	\$49.99	\$46.82	\$41.92	\$37.83	\$35.34	\$33.17	\$28.12	\$23.07	\$15.56	\$12.59	\$10.05
Ratio Analysis:											
Return on Reliance shareholders' equity ⁽⁸⁾	9.0%	12.8%	12.2%	7.5%	6.1%	22.9%	23.4%	27.3%	25.0%	26.2%	5.6%
Current ratio	4.8	3.9	3.9	3.3	3.3	3.5	2.9	3.0	2.5	2.5	2.7
Net debt-to-total capital ratio ⁽⁹⁾	34.3%	23.8%	28.4%	23.5%	25.6%	41.4%	32.4%	37.6%	23.8%	33.6%	43.1%
Gross profit margin ⁽¹⁰⁾	26.0%	26.1%	24.4%	25.1%	26.3%	24.8%	25.3%	26.3%	27.3%	28.3%	27.1%
Operating income margin ⁽²⁾	6.0%	7.8%	7.0%	5.7%	4.7%	9.8%	10.0%	10.9%	10.8%	10.3%	4.1%
Pretax income margin ⁽³⁾	5.2%	7.2%	6.3%	4.7%	3.7%	8.8%	9.0%	10.0%	10.2%	9.5%	2.9%
Net income margin - Reliance	3.5%	4.8%	4.2%	3.1%	2.8%	5.5%	5.6%	6.2%	6.1%	5.8%	1.8%

1) The portion of American Steel's earnings attributable to our 49.5% partner is included in non-controlling interests through December 31, 2005. On January 3, 2006 we acquired our partner's interest, increasing our ownership to 100%.

(2) Operating income represents net sales less cost of sales, warehouse, delivery, selling, general and administrative expenses, and depreciation and amortization expense. Certain reclassifications were made to 2007 and prior years to include amortization expense in the calculation of Operating income. In 2012 and 2013, the calculation of Operating income also includes impairment charges.

(3) The adoption of accounting rule changes in 2009 affected the presentation of non-controlling interests. Prior year pretax income and margin amounts have been retrospectively adjusted to conform to the current presentation.

(4) Amounts have been retrospectively adjusted to reflect the July 2006 2-for-1 stock split. Per share amounts based upon weighted average shares are on a diluted basis.

(5) 2006 includes the issuance of approximately 9 million shares related to an acquisition.

(6) Long-term debt includes the long-term portion of capital lease obligations.

(7) Book value per share is calculated as Reliance shareholders' equity divided by number of common shares outstanding as of December 31 of each year.

(8) Return on Reliance shareholders' equity is based on the beginning of year equity amount, except for 2006 which is adjusted for a 2006 acquisition using \$360.5 million of common stock as consideration.

(9) Net debt-to-total capital ratio is calculated as total debt (net of cash) divided by Reliance shareholders' equity plus total debt (net of cash).

(10) Gross profit, calculated as net sales less cost of sales, and gross profit margin, calculated as gross profit divided by net sales, are non-GAAP financial measures as they exclude depreciation and amortization expense associated with the corresponding sales. The majority of our orders are basic distribution with no processing services performed. For the remainder of our sales orders, we perform "first-stage" processing which is generally not labor intensive as we are simply cutting the metal to size. Because of this, the amount of related labor and overhead, including depreciation and amortization, is not significant and is excluded from our cost of sales. Therefore, our cost of sales is primarily comprised of the cost of the material we sell. Gross profit margin is an important operating and financial measure, as fluctuations in our gross profit margin can have a significant impact on our earnings. Gross profit margin, as presented, is not necessarily comparable with similarly titled measures for other companies.

OUR TRUE FAMILY.
RELIANCE VALUES THE UNIQUE AND DIVERSE
SKILLS, KNOWLEDGE, AND IDEAS AMONG OUR
EMPLOYEES. YOUR COMBINED STRENGTHS MAKE US
THE INDUSTRY LEADER, AND WE THANK YOU
FOR BEING THE ROOTS OF OUR SUCCESS.

RELIANCE FAMILY OF COMPANIES: Affiliated Metals | Allegheny Steel Distributors, Inc. | Aluminum and Stainless, Inc. | American Metals Corporation | AMI Metals, Inc. | Bralco Metals | CCC Steel, Inc. | Central Plains Steel Co. | Chapel Steel Corp. | Chatham Steel Corporation | Clayton Metals, Inc. | Continental Alloys & Services, Inc. | Crest Steel Corporation | Delta Steel, Inc. | Diamond Manufacturing Company | Durrett Sheppard Steel Co., Inc. | Earle M. Jorgensen Company | Everest Metals (Suzhou) Co., Ltd. | Feralloy Corporation | Infra-Metals Co. | Liebovich Bros., Inc. | MetalCenter | Metals USA, Inc. | Metalweb Limited | National Specialty Alloys, Inc. | Olympic Metals | Pacific Metal Company | PDM Steel Service Centers, Inc. | Phoenix Metals Company | Precision Flamecutting and Steel, Inc. | Precision Strip, Inc. | Reliance Aerospace Solutions | Reliance Metalcenter | Reliance Metalcenter Asia Pacific Pte. Ltd. | Reliance Metals Canada Limited | Reliance Steel Company | Service Steel Aerospace Corp. | Siskin Steel & Supply Company, Inc. | Sugar Steel Corporation | Sunbelt Steel Texas, Inc. | Toma Metals, Inc. | Tube Service Co. | Valex Corp. | Viking Materials, Inc. | Yarde Metals, Inc.





Left: Mark Mescher and Roger Ungruhn of Precision Strip, Inc. setting up guide wheels on the oscillate slitting line.

Right top: Kenneth Mutin of Metals USA setting up beams on the de-flange burning machine.

Right bottom: Julio Bernal, Earle M. Jorgensen Company



Antonio Banks of Metals USA unloading a finished cut part off the plasma table using a vacuum lift.



Left: Ernie Melendez, Earle M. Jorgensen Company

Right top: Brad Riebow of Metals USA cutting the scrap away from finished cut parts off of the plasma table.

Right bottom: Frank Murray, Earle M. Jorgensen Company

RELIANCE LOCATIONS

RELIANCE DIVISIONS

Affiliated Metals
Salt Lake City, UT
801-363-1711

Bralco Metals
Los Angeles, CA
Headquarters
714-736-4800

Albuquerque, NM
505-345-0959

Dallas, TX
972-276-2676

Phoenix, AZ
602-252-1918

Seattle, WA
253-395-0614

Wichita, KS
316-838-9351

Central Plains Steel Co.
Wichita, KS
316-636-4500

MetalCenter
Los Angeles, CA
562-944-3322

Olympic Metals
Denver, CO
303-286-9700

Reliance Aerospace Solutions
Cypress, CA
714-503-3204

Reliance Metalcenter
Colorado Springs, CO
719-390-4911

Dallas, TX
817-640-7222

Oakland, CA
510-476-4400

Phoenix, AZ
602-275-4471

Salt Lake City, UT
801-974-5300

San Antonio, TX
210-661-2301

San Diego, CA
619-263-2141

Reliance Steel Company
Albuquerque, NM
505-247-1441

Los Angeles, CA
323-583-6111

Tube Service Co.
Los Angeles, CA
Headquarters
562-695-0467

Denver, CO
303-321-9200

Phoenix, AZ
602-267-9865

Portland, OR
503-944-5420

San Diego, CA
619-579-3011

San Jose, CA
408-946-5500

SUBSIDIARIES

Allegheny Steel Distributors, Inc.
Pittsburgh, PA
412-767-5000

Aluminum and Stainless, Inc.
Lafayette, LA
Headquarters
337-837-4381

New Orleans, LA
504-586-9191

American Metals Corporation
Portland, OR
Corporate Office
503-651-6700

Fresno, CA
559-266-0881

Sacramento, CA
916-371-7700

American Steel
A Division of American Metals
Corporation
Portland, OR
503-651-6700

Seattle, WA
253-437-4080

Lampros Steel
A Division of American Metals
Corporation
Portland, OR
503-285-6667

Haskins Steel Co., Inc.
A Subsidiary of American Metals
Corporation
Spokane, WA
509-535-0657

AMI Metals, Inc.
Nashville, TN
Corporate Office
615-377-0400

Fort Worth, TX
817-831-9586

Los Angeles, CA
909-429-1336

Seattle, WA
253-735-0181

St. Louis, MO
636-946-9492

Swedesboro, NJ
856-241-9180

Wichita, KS
316-945-7771

AMI Metals Aero Services
Ankara Havacılık Anonim Şirketi
A Subsidiary of AMI Metals, Inc.
Ankara, Turkey
90 312 812 20 20

AMI Metals Europe SPRL
A Subsidiary of AMI Metals, Inc.
Gosselies, Belgium
32 71 37 67 99

Lyon, France
Sales Office
33 474 722 096

AMI Metals UK Limited
A Subsidiary of Reliance Metals
UK Holding Limited—Holding
Company
Milton Keynes, United Kingdom
44 845 853 6149

Bralco Metals (Australia) Pty Ltd
Melbourne, Australia
61 3 9310 5566

CCC Steel, Inc.
Los Angeles, CA
310-637-0111

IMS Steel Co.
A Division of CCC Steel, Inc.
Salt Lake City, UT
801-973-1000

Chapel Steel Corp.
Philadelphia, PA
Corporate Office
610-705-0477

Birmingham, AL
205-781-0317

Chicago, IL
815-937-1970

Houston, TX
713-462-4449

Portland, OR
503-228-3355

Philadelphia, PA
610-705-0477

Chapel Steel Canada, Ltd.
A Subsidiary of Reliance Metals
Canada Holding Limited—
Holding Company
Hamilton, Ontario, Canada
289-780-0570

Chatham Steel Corporation
Savannah, GA
Headquarters
912-233-4182

Birmingham, AL
205-791-2261

Columbia, SC
803-799-8888

Durham, NC
919-682-3388

Orlando, FL
407-859-0310

Clayton Metals, Inc.
Chicago, IL
Headquarters
630-860-7000

Los Angeles, CA
562-921-7070

Newark, NJ
973-588-1100

Continental Alloys & Services, Inc.
Houston, TX
Headquarters
281-376-9600

Lafayette, LA
888-579-9311

Continental Valve & Fittings
A Division of Continental Alloys
& Services, Inc.
Brownsville, TX
956-838-0516

Mobile, AL
251-602-5421

Continental Alloys & Services, Inc.
A Subsidiary of Reliance Metals
Canada Holding Limited—
Holding Company
Calgary, Alberta, Canada
403-216-5150

Continental Alloys & Services (Malaysia) Sdn. Bhd.
A Subsidiary of Continental
Alloys & Services, Pte. Ltd.
Senai, Johor, Malaysia
6 07 599 9975

Continental Alloys & Services, S. de R.L. de C.V.
A Subsidiary of Continental
Alloys & Services, Inc.
Monterrey, Mexico
281-376-9600

Continental Alloys & Services Ltd.
A Subsidiary of Reliance Metals
UK Holding Limited—
Holding Company
Aberdeenshire, Scotland
44 1779 480 420

Brechin, Scotland
44 1356 625 515

Continental Alloys & Services Pte. Ltd.
A Subsidiary of Reliance Asia
Holding Pte. Ltd.—Holding
Company
Jurong, Singapore
65 6863 3698

Continental Alloys Middle East FZE
A Subsidiary of Reliance Steel &
Aluminum Co.
Dubai, United Arab Emirates
971 4 8809770

Crest Steel Corporation
Cypress, CA
Corporate and Sales Office
714-822-5222

Phoenix, AZ
480-968-6156

Riverside, CA
951-727-2600

Delta Steel, Inc.
Houston, TX
Corporate Office
713-623-8080

Chicago, IL
817-293-5015

Clute, TX
713-635-1200

Fort Worth, TX
817-293-5015

Houston, TX
713-635-1200

San Antonio, TX
210-661-4641

Tulsa, OK
918-437-7501

Smith Pipe & Steel Co.
A Subsidiary of Delta Steel, Inc.
Phoenix, AZ
602-257-9494

Diamond Manufacturing Company
Wyoming, PA
Headquarters
800-233-9601

Cedar Hill, TX
972-291-8800

Michigan City, IN
219-874-2374

Perforated Metals Plus
A Division of Diamond
Manufacturing Company
Charlotte, NC
704-598-0443

McKey Perforating Co., Inc.
A Subsidiary of Diamond
Manufacturing Company
New Berlin, WI
262-786-2700

McKey Perforated Products Co., Inc.
A Subsidiary of McKey
Perforating Co., Inc.
Manchester, TN
931-723-3636

Durett Sheppard Steel Co., Inc.
Baltimore, MD
410-633-6800

Earle M. Jorgensen Company
Los Angeles, CA
Corporate Office
323-567-1122

Atlanta, GA
678-894-2500

Birmingham, AL
205-814-0043

Boston, MA
508-435-6854

Charlotte, NC
704-588-3001

Chicago, IL
847-301-6100

Cincinnati, OH
513-771-3223

Cleveland, OH
330-425-1500

Cleveland, OH (Plate)
330-963-8150

Dallas, TX
214-741-1761

Denver, CO
303-287-0381

Detroit, MI
586-776-9226

Hartford, CT
860-435-6854

Houston, TX
713-672-1621

Indianapolis, IN
317-838-8899

Kansas City, MO
816-483-4140

Lafayette, LA
713-672-1621

Memphis, TN
901-317-4300

Minneapolis, MN
763-784-5000

Oakland, CA
510-487-2700

Orlando, FL
704-421-7239

Philadelphia, PA
215-949-2850

Phoenix, AZ
602-272-0461

Portland, OR
503-283-2251

Quad Cities, IA
563-285-5340

Richmond, VA
804-732-7491

Rochester, NY
330-425-1500

Salt Lake City, UT
801-532-2543

Seattle, WA
253-872-0100

St. Louis, MO
314-291-6080

Wrightsville, PA
215-949-2850

Encore Metals USA
A Division of Earle M. Jorgensen
Company
Portland, OR
503-620-8810

Salt Lake City, UT
801-383-3808

Seattle, WA
206-623-6672

Steel Bar
A Division of Earle M. Jorgensen
Company
Charlotte, NC
336-294-0053

Reliance Metals Canada Limited
A Subsidiary of Earle M.
Jorgensen Company
Edmonton, Alberta, Canada
Corporate Office
780-801-4114

Earle M. Jorgensen (Canada)
A Division of Reliance Metals
Canada Limited
Edmonton, Alberta, Canada
780-801-4015

Montreal, Quebec, Canada
450-661-5181

Northbay, Ontario, Canada
705-474-0866

Quebec City, Quebec, Canada
418-870-1422

Toronto, Ontario, Canada
905-564-0866

Encore Metals
A Division of Reliance Metals
Canada Limited
Vancouver, British Columbia,
Canada
604-940-0439

Calgary, Alberta, Canada
403-236-1418

Edmonton, Alberta, Canada
780-436-6660

Winnipeg, Manitoba, Canada
204-663-1450

Team Tube
A Division of Reliance Metals
Canada Limited
Vancouver, British Columbia,
Canada
604-468-4747

Calgary, Alberta, Canada
403-279-8131

Edmonton, Alberta, Canada
780-462-7222

Montreal, Quebec, Canada
450-978-8877

Toronto, Ontario, Canada
905-878-1156

Earle M. Jorgensen (Asia) Sdn. Bhd.
A Subsidiary of Reliance Asia
Holding Pte. Ltd.—Holding
Company
Nusajaya, Malaysia
60 7 531 9155

Everest Metals (Suzhou) Co., Ltd.
A Subsidiary of Reliance Asia
Holding Pte. Ltd.—Holding
Company
Suzhou, People's Republic
of China
86 21 2096 6052

Feralloy Corporation
Chicago, IL
Corporate Office
773-380-1500

Charleston, SC
843-336-4107

Decatur, AL
256-301-0500

Granite City, IL
618-452-2500

Portage, IN
219-787-9698

GH Metal Solutions, Inc.
A Subsidiary of Feralloy Corporation
Fort Payne, AL
256-845-5411

Acero Prime S. de R.L. de C.V
A Joint Venture of Feralloy Corporation
40% Owned
San Luis Potosi, Mexico
Headquarters
52 444 870 7700

Ramos Arizpe, Mexico
52 844 450 6400

Toluca, Mexico
52 722 262 5500

Feralloy Processing Company
A Joint Venture of Feralloy Corporation
51% Owned
Portage, IN
219-787-8773

Indiana Pickling & Processing Company
A Joint Venture of Feralloy Corporation
56% Owned
Portage, IN
219-787-8889

Oregon Feralloy Partners
A Joint Venture of Feralloy Corporation
40% Owned
Portland, OR
503-286-8869

Infra-Metals Co.
Philadelphia, PA
Corporate Office
215-741-1000

Baltimore, MD
410-355-1664

Marseilles, IL
815-795-5002

New Boston, OH
740-353-1350

Petersburg, VA
804-957-5900

Tampa, FL
813-626-6005

Wallingford, CT
203-294-2991

Liebovich Bros., Inc.
Rockford, IL
Corporate Office
815-987-3200

Custom Fab Company
A Division of Liebovich Bros., Inc.
Rockford, IL
815-987-3200

Good Metals Company
A Division of Liebovich Bros., Inc.
Grand Rapids, MI
616-241-4425

Hagerty Steel & Aluminum Company
A Division of Liebovich Bros., Inc.
Peoria, IL
309-699-7251

Bridgeton, MO
309-699-7251

Liebovich Steel & Aluminum Company
A Division of Liebovich Bros., Inc.
Rockford, IL
Headquarters
815-987-3200

Cedar Rapids, IA
319-366-8431

Green Bay, WI
920-759-3500

Metals USA, Inc.
Ft. Lauderdale, FL
Corporate Office
954-202-4000

Ambridge, PA
724-266-7708

Baltimore, MD
410-752-6900

Cedar Hill, TX
972-299-6497

Columbus, MS
662-327-9170

Enid, OK
580-233-0411

Germantown, WI
262-255-4444

Greensboro, NC
336-674-7991

Jacksonville, FL
904-766-0003

Jeffersonville, IN
812-288-8906

Horicon, WI
920-485-3133

Langhorne, PA
267-580-2100

Liberty, MO
816-415-0004

Madison, IL
618-452-6000

Mobile, AL
251-456-4531

Muskogee, OK
918-487-6800

Newark, NJ
973-242-1000

Northbrook, IL
847-291-2400

North Canton, OH
330-966-3401

Oakwood, GA
770-536-1214

Philadelphia, PA
215-673-9300

Philadelphia, PA
215-599-0535

Randleman, NC
336-498-8900

Seekonk, MA
508-399-8500

Springfield, OH
937-882-6354

Thomasville, AL
334-636-5665

Waggaman, LA
504-431-7010

Walker, MI
616-453-9845

Wooster, OH
330-264-8416

York, PA
717-757-3549

Lynch Metals
A Division of Metals USA, Inc.
Anaheim, CA
714-238-7240

Union, NJ
908-686-8401

J Rubin
A Division of Metals USA, Inc.
Horicon, WI
920-485-9750

Plymouth, MN
763-553-1550

Rockford, IL
815-964-9471

Rockford, IL
815-874-8536

Gregor Technologies, LLC
A Subsidiary of Metals USA, Inc.
Torrington, CT
860-482-2569

Ohio River Metal Services, Inc.
A Subsidiary of Metals USA, Inc.
Jeffersonville, IN
812-282-4770

Port City Metal Services
A Division of Metals USA, Inc.
Tulsa, OK
918-583-2222

The Richardson Trident Company, LLC
A Subsidiary of Metals USA, Inc.
Houston, TX
713-462-2959

Katy, TX
281-391-3433

Odessa, TX
432-561-5446

Richardson, TX
972-231-5176

Thomasville, GA
229-225-9965

Tulsa, OK
918-252-5781

Metalweb Limited
Birmingham, England
Headquarters
44 121 328 7700

Kilkeel, Ireland
44 121 326 2900

London, England
44 199 245 0300

Manchester, England
44 161 483 9662

Oxford, England
44 186 588 4499

National Specialty Alloys, Inc.
Houston, TX
Headquarters
281-345-2115

Anaheim, CA
714-870-7800

Buford, GA
770-945-9255

Tulsa, OK
918-933-6477

Aleaciones Especiales de Mexico S de R.L. de C.V.
A Subsidiary of National Specialty Alloys, Inc.
Cuautitlan, Mexico
52 55 2225 0835

Pacific Metal Company
Portland, OR
Headquarters
503-454-1051

Billings, MT
406-245-2210

Boise, ID
208-323-8045

Eugene, OR
541-485-1876

Seattle, WA
253-796-2840

Spokane, WA
509-535-0326

PDM Steel Service Centers, Inc.
Stockton, CA
Headquarters
209-943-0555

Boise, ID
208-343-6298

Denver, CO
303-297-1456

Fresno, CA
559-442-1410

Las Vegas, NV
702-413-0067

Provo, UT
801-798-8676

Reno, NV
775-358-1441

Santa Clara, CA
408-988-3000

Vancouver, WA
360-225-1133

Feralloy PDM Steel Service Centers, Inc.
A Division of PDM Steel Service Centers, Inc.
Stockton, CA
209-234-0548

Phoenix Corporation
Doing Business as Phoenix Metals Company
Atlanta, GA
Headquarters
770-447-4211

Baton Rouge, LA
225-272-3228

Birmingham, AL
205-841-7477

Charlotte, NC
704-588-7075

Cincinnati, OH
513-727-4763

Gary, IN
219-886-2777

Kansas City, KS
913-321-5200

Nashville, TN
931-486-1456

Philadelphia, PA
610-321-0866

Richmond, VA
804-222-5052

Russellville, AR
479-452-3802

St. Louis, MO
636-379-4050

Tampa, FL
813-626-8999

Precision Flamecutting and Steel, Inc.
Houston, TX
281-477-1600

Precision Strip, Inc.
Minster, OH
Headquarters
419-628-2343

Bowling Green, KY
270-542-6100

Dayton, OH
937-667-6255

Gary, IN
219-787-6208

Indianapolis, IN
765-778-4452

Kenton, OH
419-674-4186

Middletown, OH
513-423-4166

Rockport, IN
812-362-6480

Talladega, AL
256-315-2345

Toledo, OH
419-661-1100

Vonore, TN
423-884-2450

Reliance Metalcenter Asia Pacific Pte. Ltd.
A Subsidiary of Reliance Asia Holding Pte. Ltd.— Holding Company
Jurong, Singapore
65 6265 1211

Service Steel Aerospace Corp.
Tacoma, WA
Headquarters
253-627-2910

Canton, OH
330-833-5800

Dynamic Metals International
A Division of Service Steel Aerospace Corp.
Bristol, CT
860-583-3336

United Alloys Aircraft Metals
A Division of Service Steel Aerospace Corp.
Los Angeles, CA
323-588-2688

Siskin Steel & Supply Company, Inc.
Chattanooga, TN
Headquarters
423-756-3671

Birmingham, AL
205-326-6826

Louisville, KY
502-716-5140

Nashville, TN
615-242-4444

Spartanburg, SC
864-599-9988

Athens Steel
A Division of Siskin Steel & Supply Company, Inc.
Atlanta, GA
706-552-3850

East Tennessee Steel Supply
A Division of Siskin Steel & Supply Company, Inc.
Morristown, TN
423-587-3500

IMS/Georgia Steel
A Division of Siskin Steel & Supply Company, Inc.
Atlanta, GA
404-577-5005

Sugar Steel Corporation
Chicago, IL
Headquarters
708-757-9500

Evansville, IN
812-428-5490

Sunbelt Steel Texas, Inc.
Houston, TX
Headquarters
713-937-4300

Lafayette, LA
337-330-4145

Toma Metals, Inc.
Johnstown, PA
814-536-3596

Valex Corp.
97% Owned
Ventura, CA
Headquarters and Manufacturing Facility
805-658-0944

Valex China Co., Ltd.
A Subsidiary of Vallex Holdings Limited—Holding Company,
92% Owned by Vallex Corp.
Shanghai, People's Republic of China
086 21 58183189

Valex Korea Co., Ltd.
A 94% Owned Subsidiary of Vallex Corp.
Seoul, Republic of Korea
82 31 683 0119

Viking Materials, Inc.
Minneapolis, MN
Headquarters
612-617-5800

Chicago, IL
847-451-7171

Yarde Metals, Inc.
Hartford, CT
Headquarters
860-406-6061

Boston, MA
508-261-1142

Cleveland, OH
330-342-7020

Greensboro, NC
336-500-0535

Long Island, NY
631-232-1600

Morristown, NJ
973-463-1166

Nashua, NH
603-635-1266

Philadelphia, PA
610-495-7545

CORPORATE DIRECTORY

DIRECTORS

David H. Hannah ⁽¹⁾
Chairman of the Board and
Chief Executive Officer

Gregg J. Mollins ⁽⁴⁾
President and Chief Operating Officer

Sarah J. Anderson ^{(1), (2), (3), (4)}
Former Partner
Ernst & Young LLP
A public accounting firm

John G. Figueroa ^{(4), (3), (4)}
Chairman
Apria Healthcare Group Inc.

Thomas W. Gimbel ^{(4), (4)}
Former Trustee
The Florence Neilan Trust

Douglas M. Hayes ^{(4), (2), (3), (5)}
President
Hayes Capital Corporation

Mark V. Kaminski ^{(4), (2), (3), (4)}
Former Chief Executive Officer
Commonwealth Industries, Inc.

Andrew G. Sharkey ^{(4), (2), (3), (4)}
Former President and Chief Executive Officer
American Iron and Steel Institute

Leslie A. Waite ^{(4), (2), (3)}
Partner
Lombardia Capital Partners, LLC

OFFICERS

David H. Hannah
Chief Executive Officer

Gregg J. Mollins
President and Chief Operating Officer

Karla R. Lewis
Executive Vice President and
Chief Financial Officer

James D. Hoffman
Senior Vice President, Operations

Stephen P. Koch
Senior Vice President, Operations

William K. Sales, Jr.
Senior Vice President, Operations

Sheldon U. Tenenbaum
Senior Vice President, Supplier Development

Susan Borchers
Chief Information Officer

Brenda S. Miyamoto
Vice President, Corporate Initiatives

Donna M. Newton
Vice President, Benefits

Donald J. Prebola
Vice President, Human Resources

John A. Shatkus
Vice President, Internal Audit

William A. Smith II
Vice President, General Counsel and
Corporate Secretary

Silva Yeghyayan
Vice President, Tax

Bernie J. Herrmann
President of Allegheny Steel Distributors, Inc.

Joseph B. Wolf, Sr.
President of Aluminum and Stainless, Inc.

Nicole Heater
President of American Metals Corporation

Scott A. Smith
President of AMI Metals, Inc.

Brian M. Tenenbaum
President of CCC Steel, Inc.

Stanley J. Altman
President of Chapel Steel Corp.

Jerome Rooney
President of Chatham Steel Corporation

Brian K. Cleveland
President of Clayton Metals, Inc.

David Sapunjis
President of Continental Alloys & Services, Inc.

Kristofer M. Farris
President of Crest Steel Corporation

Eric J. Offenberger
President of Delta Steel, Inc.

David L. Simpson
President of Diamond Manufacturing Company

Frank Koons
President of Durrett Sheppard Steel Co., Inc.

James Desmond
President of Earle M. Jorgensen Company

Carlos Rodriquez-Borjas
President of Feralloy Corporation

Mark A. Haight
President of Infra-Metals Co.

Michael P. Shanley
President of Liebovich Bros., Inc.

Robert C. McPherson III
President & Chief Executive Officer of
Metals USA, Inc.

Bruce Maggs
Managing Director of Metalweb Limited

Mark Russ
President of National Specialty Alloys, Inc.

John S. Nosler
President of Pacific Metal Company

Derek A. Halecky
President of PDM Steel Service Centers, Inc.

Stephen E. Almond
President of Phoenix Corporation

John D. Murray
President of Precision Flamecutting
and Steel, Inc.

Joseph P. Wolf
President of Precision Strip, Inc.

Douglas M. Nesbitt
President of Service Steel Aerospace Corp.

Paul J. Loftin
President of Siskin Steel & Supply Company, Inc.

Robert J. Sugar
President of Sugar Steel Corporation

Michael Kowalski
President of Sunbelt Steel Texas, Inc.

Daniel T. Yunetz
President of Toma Metals, Inc.

Daniel A. Mangan
President of Valex Corp.

Michael E. Allen
President of Viking Materials, Inc.

Matthew L. Smith
President of Yarde Metals, Inc.

(1) Term of office - Expires 2014

(2) Member of the Audit Committee

(3) Member of the Compensation Committee

(4) Member of the Nominating and
Governance Committee

(5) Independent Lead Director

CORPORATE INFORMATION

TRANSFER AGENT & REGISTRAR

American Stock Transfer & Trust Company
6201 15th Avenue
Brooklyn, NY 11219
800/937-5449
718/921-8124
www.amstock.com

INDEPENDENT REGISTERED PUBLIC ACCOUNTING FIRM

KPMG LLP
Los Angeles, CA

RELIANCE STEEL & ALUMINUM CO.

Corporate Headquarters
350 South Grand Avenue
Suite 5100
Los Angeles, CA 90071
213/687-7700
www.rsac.com

ANNUAL MEETING

10:00 a.m.
Wednesday, May 21, 2014
The L.A. Hotel
333 South Figueroa Street
Los Angeles, CA 90071
All shareholders are invited to attend.

FORM 10-K

A copy of the Annual Report on Form 10-K,
filed with the Securities and Exchange Commission,
is available at: <http://www.sec.gov> or <http://investor.rsac.com> or upon request to:

Karla R. Lewis

Executive Vice President and Chief Financial Officer
Reliance Steel & Aluminum Co.
350 South Grand Avenue
Suite 5100
Los Angeles, CA 90071

INVESTOR RELATIONS CONTACT

Brenda S. Miyamoto
Investor Relations
213/576-2428
bmiyamoto@rsac.com
investor@rsac.com

SECURITIES LISTING

Reliance Steel & Aluminum Co.'s common stock is
traded on the New York Stock Exchange under the
symbol "RS".



MARKET PRICE OF COMMON STOCK

The high and low reported sales prices for the Company's
common stock in 2013 were \$76.78 and \$59.44.
The following table reflects the range of high and low
closing sales prices of the Company's common stock
for the stated calendar quarters.

2013	HIGH	LOW
1Q	\$72.90	\$62.16
2Q	\$71.16	\$59.44
3Q	\$75.83	\$65.33
4Q	\$76.78	\$70.79

SHAREHOLDERS OF RECORD AND DIVIDENDS

As of January 31, 2014, there were approximately
238 record holders of our common stock excluding
holders of whose shares were held for them in street
name or nominee accounts. We have paid quarterly
cash dividends on our common stock for 54 years. In
February 2014, our Board of Directors increased the
regular quarterly dividend amount 6% to \$0.35 per
share. Our cash dividends per share paid in 2013 were
up 57.5% compared to 2012. Our Board of Directors
has increased the quarterly dividend rate on a periodic
basis with the most recent increase being our 21st
since our IPO in 1994.



350 South Grand Avenue
Suite 5100
Los Angeles, CA 90071
213/687-7700
www.rsac.com